AMRIZE

eco 45% reduction in CO_2

MaxCem® Mill Test Report

Month of Issue: September 2026

Plant:	**Seattle, Washington**
Product:	**MaxCem® - Type IS(L11)(S30)MS & GULb-30S**
Month of Production:	**August 2026**
Mill Test Report Number:	**SEA_MAXCEM_September_2026**

ASTM C 595, AASHTO M 240 and CSA A3000 Standard Requirements

CHEMICAL ANALYSIS

Item	Spec limit	Test Result
Rapid Method, X-Ray *(C 114)*		
SiO2 (%)	---	22.1
Al2O3 (%)	---	7.0
Fe2O3 (%)	---	2.7
CaO (%)	---	56.4
MgO (%)	---	1.9
Sulphate as SO3 (%)	3.0 max*	2.9
Loss on ignition (%)	10.0 max	5.2
Total Alkalis (Type IL)	---	0.45
Slag addition (%)		30
Richmond Type IL (%)		70

PHYSICAL ANALYSIS

Item	Spec limit	Test Result
Air content of mortar (%) *(C 185)*	12 max	6
Blaine Fineness (m2/kg) *(C 204)*	---	427
Fineness, Residue retained on a 45 um sieve (%)	---	2.0
Compressive strength PSI [MPA] *(C 109)*		
3 days	1890 min	3090 [21.3]
7 days	2900 min	4100 [28.3]
28 days Previous Month	3620 min	5870 [40.5]
Time of setting (minutes)		
Vicat Initial *(C 191)*	45 - 420	145
C-1038 Expansion 14-day (%) (C 1038)*	0.020	0.001

*Chemical requirements states that SO3 content above 3.0 is permissible if the C1038 expansion is below 0.020% at 14 days.

We certify that the above described cement, at the time of shipment, meets the chemical and physical ASTM C595, AASHTO M 240 and CSA A3000 Standard Requirements

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Certified By:

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September 1, 2026