

FLY ASH TEST REPORT

Sample from: Sundance Harvested Fly Ash

Average Analysis: October 2025

Test Report Number Sundance_HA-11-25_F_CSA

Chemical Analysis

Silicon Dioxide (SiO ₂)	59.0	%
Aluminum Oxide (Al ₂ O ₃)	23.1	%
Iron Oxide (Fe ₂ O ₃)	3.6	%
Total $(SiO_2) + (Al_2O_3) + (Fe_2O_3)$	85.7	%
Sulphur Trioxide (SO ₃)	0.2	%
Calcium Oxide (CaO)	8.6	%
Magnesium Oxide	0.7	%
Moisture Content	0.09	%
Loss on Ignition	1.87	%
Total Alkalies as Equivalent Na ₂ O	2.75	%

Physical Analysis

Fineness Retained on 45 um (No. 325 Sieve)	28.4	%
Fineness Retained on 160 um	0.9	
Quality of Air Entrianment	1.0	%
Strength Activity Index with Portland Cement		
% of Control at 28 Days (previous month's result)	94	%
Water Requirement, Percent of Control	100	%
Density	2.30	g/cm ³
Density, Variation from Average	0.90	%
Fineness 45um Sieve, Variation from Average	4.30	%

We hereby certify that the composite fly ash sample above meets the chemical, physical and testing frequency requirements of CAN/CSA A3001 for Type F Fly Ash.

Rob Shogren, P.Eng, Ph.D.

Robert J. Shoopen

Technical Director

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^{*} Tested at CCIL, ASTM C1077 and AASHTO R18 Accredited Laboratory