

#### **FLY ASH TEST REPORT**

Analysis by: Amrize Seattle Concrete Lab

Sample from : Centralia Power Plant

Average Analysis: August 2025 Test Report Number 9-25 Class F

#### **Chemical Analysis**

	Results	Limits
Silicon Dioxide (SiO <sub>2</sub> )	43.5 %	
Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> )	16.1 %	
Iron Oxide (Fe <sub>2</sub> O <sub>3</sub> )	6.0 %	
Total $(SiO_2) + (Al_2O_3) + (Fe_2O_3)$	66 %	50% Min - ASTM
Sulphur Trioxide (SO <sub>3</sub> )	1.0 %	5% Max - ASTM
Calcium Oxide (CaO)	12.1 %	18% Max - ASTM
Magnesium Oxide	3.4 %	
Moisture Content	0.23 %	3% Max - ASTM
Loss on Ignition	0.61 %	5% Max
Available Alkali as Equiv. Na <sub>2</sub> 0 (previous month's result)	0.57 %	1.5% Max

# **Physical Analysis**

Fineness Retained on 45 um (No. 325 Sieve)	13.4	%	34% Max - ASTM
Strength Activity Index with Portland Cement			
% of Control at 7 Days	98	%	75% Min - ASTM
% of Control at 28 Days (previous month's result)	107	%	75% Min - ASTM
Water Requirement, Percent of Control	93	%	105% Max- ASTM
Density	2.61	Mg/m³	

# **Uniformity Requirements**

Density, Variation from Average	0.50 %	5% Max - ASTM
Fineness 45um Sieve, Variation from Average	1.10 %	5% Max - ASTM

We hereby certify that the composite fly ash sample above meets the chemical and physical requirements of ASTM C618 and AASHTO M295 for class F fly ash.

Certified :

Rob Shogren Technical Director

# WESTERN REGION

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