



Cement Mill Test Report

Date of Issue: April 7, 2025

Plant: Exshaw AB
 Product: Portland Cement Type I/II
 Mill Test Report Number: ESW_Type I-II 2025-03
 Manufactured during the month of: March 2025

ASTM C 150-24 and AASHTO M 85-24 Standard Requirements

CHEMICAL ANALYSIS			PHYSICAL ANALYSIS		
Item	Spec limit	Test Result	Item	Spec limit	Test Result
Rapid Method, X-Ray (C114)			Air content of mortar (%) (C185)		
SiO ₂ (%)	---	19.2		12 max	6
Al ₂ O ₃ (%)	6.0 max	3.9	Blaine Fineness (m ² /kg) (C204)		
Fe ₂ O ₃ (%)	6.0 max	3.4		260 min	400
CaO (%)	---	61.8	Passing 45 µm (%) (C430)		
MgO (%)	6.0 max	4.7		---	98.6
SO ₃ (%)*	3.0 max *	3.3	Compressive strength (MPa, [psi]) (C 109)		
Loss on Ignition (%)	3.5 max	2.4	3 days	12.0 [1740] min	28.6 [4143]
Insoluble Residue (%)	1.5 max	0.3	7 days	19.0 [2760] min	34.1 [4943]
CO ₂ (%)	---	1.8	28 days (Previous Month's Result)		42.8 [6205]
Limestone (%)	5.0 max	4.1	Time of setting (minutes)		
CaCO ₃ in Limestone (%)	70 min	96.0	Vicat Initial (C191)	45 - 375	95
Inorganic Process Addition (Lafarge Cement Kiln Dust)	5.0 max	--	Mortar Bar Expansion (%) (C1038)**		
Adjusted Potential Phase Composition (C50)				0.020 max	0.002
C ₃ S (%)	---	57			
C ₂ S (%)	---	12			
C ₃ A (%)	8 max	5			
C ₄ AF (%)	---	10			
C ₃ S+4.75*C ₃ A (%)	100 max	79			

ASTM C 150-17 and AASHTO M 85-17 Optional Requirements:

Na ₂ Oeq	0.60 max	0.57	False set (%) (C451)	50 min	83
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* May exceed the SO₃ maximum based on C 1038 results of <0.020% expansion at 14 days.

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of:

ASTM C 150-24 & AASHTO M 85-24 STANDARD SPECIFICATIONS FOR TYPES I / II CEMENTS; and
 ASTM C 150-24 & AASHTO M 85-24 OPTIONAL CHEMICAL REQUIREMENTS FOR TYPES I / II LOW ALKALI CEMENT.

AASHTO Accreditation Exceptions: C430

Western Canada BU - Exshaw Plant
 P.O. Box 160, Highway 1A, Exshaw AB, T0L 2C0
 Phone: 403-673-3815

Certified By:

John W Blair
 Quality Manager



Certified to
NSF/ANSI/CAN 61



AASHTO
ACCREDITED



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Additional Data

Item	Test Result	
	Limestone	Inorganic Process Addition Lafarge Cement Kiln Dust
Amount (%)	4.1	--
SiO ₂ (%)	2.3	13.0
Al ₂ O ₃ (%)	0.5	3.5
Fe ₂ O ₃ (%)	0.2	1.8
CaO (%)	48.9	46.0
SO ₃ (%)	0.2	2.8
CO ₂ (%)	42.3	n/a

Base Cement Phase Composition

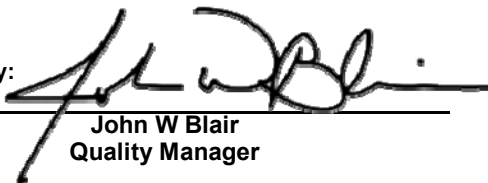
Item	Test Result
C ₃ S (%)	60
C ₂ S (%)	12
C ₃ A (%)	5
C ₄ AF (%)	11

Specific Gravity: 3.16 For information purposes only.

We certify that the data above reflects the materials used in cement manufacture during the production period indicated.

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