

FLY ASH TEST REPORT

Sample from: Sundance Harvested Fly Ash

Average Analysis: January 2025

Test Report Number Sundance_HA-2-25_F_CSA

Chemical Analysis

Silicon Dioxide (SiO ₂)	59.1	%
Aluminum Oxide (Al ₂ O ₃)	23.8	%
Iron Oxide (Fe ₂ O ₃)	3.4	%
Total (SiO ₂) + (Al ₂ O ₃) + (Fe ₂ O ₃)	86.3	%
Sulphur Trioxide (SO ₃)	0.3	%
Calcium Oxide (CaO)	9.0	%
Magnesium Oxide	1.3	%
Moisture Content	0.24	%
Loss on Ignition	1.66	%
Total Alkalies as Equivalent Na ₂ O	2.60	%

Physical Analysis

Fineness Retained on 45 um (No. 325 Sieve)	26.3	%
Fineness Retained on 160 um	0.7	
Quality of Air Entrianment	1.0 9	%
Strength Activity Index with Portland Cement		
% of Control at 28 Days (previous month's result)	88 9	%
Water Requirement, Percent of Control	94 9	%
Density	2.20 (g/cm ³
Density, Variation from Average	0.60	%
Fineness 45um Sieve, Variation from Average	2.20	%

We hereby certify that the composite fly ash sample above meets the chemical, physical and testing frequency requirements of CAN/CSA A3001 for Type F Fly Ash.

Rob Shogren, P.Eng, Ph.D.

Robert J. Shoopen

Technical Director

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^{*} Tested at CCIL, ASTM C1077 and AASHTO R18 Accredited Laboratory