



# Cement Test Report

|  |
|--|
| Mill Test Report Number: SEA_NEWCEM_December2023 |
| YEAR: 2023                                       |
| MONTH OF PRODUCTION: November                    |
| PLANT: Seattle                                   |
| CEMENT TYPE: NewCem Grade 100                    |

### Reference Cement

|  |               |                  |  |
|--|---------------|------------------|--|
| <b>Fineness by Air Permeability</b><br>(m <sup>2</sup> /kg; ASTM C204)           | 410           |                  |  |
| <b>Fineness by 45 µm (No. 325) Sieve</b><br>(% retain; ASTM C430)                | 2.8           |                  |  |
| <b>Compressive Strength</b><br>(ASTM C109/C109 M)                                | <u>psi</u>    | <u>Min Limit</u> |  |
| 7-day  | 5,046         | -                |  |
| 28-day   | 6,221         | 5,000            |  |
| <b>Total Alkalies (Na<sub>2</sub>O + 0.658 K<sub>2</sub>O)</b><br>(%, ASTM C114) | <u>Actual</u> | <u>Limits</u>    |  |
|  | 0.85          | 0.6-0.9          |  |

### Slag

|  |               |                  |                  |
|--|---------------|------------------|------------------|
| <b>Fineness by Air Permeability</b><br>(m <sup>2</sup> /kg; ASTM C204) | 400           |                  |                  |
| <b>Fineness by 45 µm (No. 325) Sieve</b><br>(% retain; ASTM C430)      | 5.5           |                  |                  |
| <b>Compressive Strength</b><br>(ASTM C109/C109 M)                      |               | <u>SAI</u>       | <u>SAI Limit</u> |
| 28-day (Previous Month)  |               | 102              | 95               |
| <b>Specific Gravity</b><br>(Mg/m <sup>3</sup> ; ASTM C188)             | 2.91          |                  |                  |
| <b>Air Content of Mortar</b><br>(%, ASTM C185)                         | <u>Actual</u> | <u>Max Limit</u> |                  |
|  | 4.7           | 12               |                  |
| <b>Sulfide Sulfur</b><br>(% S, ASTM C114)                              | 0.8           | 2.5              |                  |
| <b>Sulfate Ion</b><br>(% as SO <sub>3</sub> , ASTM C114)               | 4.6           | A                |                  |
|  |               |                  |                  |
| <b>Color Value L*</b>  | 82.7          |                  |                  |

### Slag

| CHEMICAL ANALYSIS   | Percent |
|---|---------|
| Silica Dioxide (SiO <sub>2</sub> ; ASTM C114)               | 32.6    |
| Ferric Oxide (Fe <sub>2</sub> O <sub>3</sub> ; ASTM C114)   | 1.0     |
| Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> ; ASTM C114) | 13.5    |
| Calcium Oxide (CaO; ASTM C114)                              | 40.2    |
| Sulfur Trioxide (SO <sub>3</sub> ; ASTM C114)               | 5.4     |
| Magnesium Oxide (MgO; ASTM C114)                            | 4.6     |
| Loss on Ignition (L.O.I.; ASTM C114)                        | 0.58    |
| Total Alkalies  | 0.68    |
| Inorganic Process Addition                                  | 5       |

<sup>A</sup> Not Applicable.

The ground granulated blast furnace slag complies with the current specification of the chemical physical requirement of ASTM C-989, AASHTO M-302 for grade 100 Ground Granulated Blast Furnace Slag (GGBFS) and and CSA A3001 Slag. Slag source is JFE Mineral Company in Kurashiki City, Japan. NewCem is ground and manufactured in Seattle, WA.



Certified by:

*Robert S. Shogren*

Rob Shogren  
Technical Director

December 1, 2023