



Certified to  
NSF/ANSI/CAN 61

## Cement Mill Test Report

Month of Issue: MAY 2023

Plant: **Richmond, British Columbia**  
 Product: **OneCem**  
 Mill Test Report #: **R-TIL-23-05**  
 Manufactured: **APRIL 2023**

### ASTM C595 - 21 Standard Requirements

CHEMICAL ANALYSIS			PHYSICAL ANALYSIS		
Item	Spec limit	Test Result	Item	Spec limit	Test Result
Rapid Method, X-Ray (C 114)			Air content of mortar (%) (C 185)	12 max	6.3
SiO2 (%)	---	18.3	Blaine Fineness (m2/kg) (C 204)	---	454
Al2O3 (%)	---	4.4	Passing 325 (%) (C 430)	---	99.0
Fe2O3 (%)	---	3.0	Autoclave expansion (%) (C 151)	[-0.2 - 0.8]	0.04
CaO (%)	---	62.9	Compressive strength (Mpa [PSI]) (C 109)		
MgO (%)	---	0.8			
SO3 (%)	3.0 max*	2.9	3 days	13.0 [1890] min	28.2 4090
Loss on ignition @ 950 (%)	10.0 max	6.5	7 days	20.0 [2900] min	35.5 5150
NaEq (Alkali) (%)	---	0.48	28 days (Reflects previous month's data)	25.0 [3620] min	51.1 7400
Insoluble residue (%)	---	0.56	Time of setting (minutes)		
			Vicat Initial (C 191)	45-420	112
Adjusted Potential Phase Composition***			Mortar Bar Expansion (C 1038)*		
C3S (%)	---	47	14 days, % max	0.020 max	0.001
C2S (%)	---	16	Cement Density (C186)		3.09
C3A (%)	---	6			
C4AF (%)	---	9			
Sulphate Resistance C1012 (Q3/2021)		0.091			

\* May exceed 3.0% SO3 maximum based on our C 1038 results of <0.02% expansion at 14 days.

\*\*\*Corrected by using ASTM calculation for Limestone Cement

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of:  
 ASTM C 595-21 & AASHTO M 240-21 STANDARD SPECIFICATIONS FOR TYPE IL(15), TYPE IL(15) MS CEMENT

Cement complies with NSF 61

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Certified By:

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 5/3/2023