



Cement Mill Test Report

Date of Issue: May 12, 2023

Plant: Exshaw, AB
 Product: OneCem
 Mill Test Report Number: MTR-IL-2023-04
 Manufactured: April 1-30, 2023

ASTM C 595-21 and AASHTO M240-20 Standard Requirements

CHEMICAL ANALYSIS

PHYSICAL ANALYSIS

Item	Spec limit	Test Result	Item	Spec limit	Test Result
Rapid Method, X-Ray (C114)			Blaine Fineness (m²/kg) (C204)		
SiO ₂ (%)		17.7			515
Al ₂ O ₃ (%)		3.6	Passing 45 µm (%) (C430)		99.5
Fe ₂ O ₃ (%)		3.2	Autoclave Expansion (%) (C151)*	-0.20 to 0.80	0.09
CaO (%)		60.5	Air Content (%) (C186)	12 max	6
MgO (%)		4.6	Compressive Strength (MPa[psi]) (C109)		
SO ₃ (%)	3.0 max*	3.3	1 day		19.0 [2750]
Loss on Ignition @ 950 (%)	10.0 max	6.0	3 days	13.0 [1890] min	32.0 [4640]
Loss on Ignition @ 550 (%)		0.9	7 days	20.0 [2900] min	36.7 [5320]
CaCO ₃ in Limestone (%)	70 min	87.5	28 days (Reflects previous month's data)	25.0 [3620] min	43.8 [6360]
Inorganic Process Addition	5.0 max	-	Time of setting (minutes) (C191)		
Adjusted Potential Phase Composition (C 150 - For information only)			Vicat Initial	45 min.	106
C ₃ S (%)	---	52	ASTM C1012 Expansion %, (6 months)***		
C ₂ S (%)	---	11			0.048
C ₃ A (%)	---	4	Mortar Bar Expansion (%) (C1038)*		
C ₄ AF (%)	---	10		0.020 max	0.009

NaEq (%) 0.54

* May exceed the SO₃ maximum based on C1038 results of <0.020% expansion at 14 days.

** Most recent result provided

*** Performed by Lafarge Edmonton and/or Seattle Labs



Certified to NSF/ANSI/CAN 61

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of ASTM C 595-21 & AASHTO M 240-20 STANDARD SPECIFICATIONS FOR TYPE IL (13) and (HS) CEMENT.

Our laboratory is AASHTO accredited. Grey highlighted tests are not within current Scope of Accreditation.



AASHTO ACCREDITED

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Prepared By:

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 Quality Manager



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Additional Data - For information only.

Item	Test Result	Test Result
	Limestone	Inorganic Process Addition Lafarge Cement Kiln Dust
Amount (%)	12.1	-
SiO ₂ (%)	2.1	n/a
Al ₂ O ₃ (%)	0.5	n/a
Fe ₂ O ₃ (%)	0.2	n/a
CaO (%)	48.9	n/a
SO ₃ (%)	0.1	n/a
CO ₂ (%)	42.4	n/a

Base Cement Phase Composition - C150 - For information only.

Item	Test Result
C ₃ S (%)	59
C ₂ S (%)	12
C ₃ A (%)	5
C ₄ AF (%)	11

Specific Gravity: 3.11**

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