



# Cement Test Report

Mill Test Report Number: SEA\_NEWCEM\_December2022  
 YEAR: 2022  
 MONTH OF PRODUCTION: November  
 PLANT: Seattle  
 CEMENT TYPE: NewCem Grade 100

### Reference Cement

<b>Fineness by Air Permeability</b> (m <sup>2</sup> /kg; ASTM C204)	410		
<b>Fineness by 45 µm (No. 325) Sieve</b> (% retain; ASTM C430)	3.6		
<b>Compressive Strength</b> (ASTM C109/C109 M)		<u>psi</u>	<u>Min Limit</u>
7-day	4,540		-
28-day	5,390		5,000
		<u>Actual</u>	<u>Limits</u>
<b>Total Alkalies (Na<sub>2</sub>O + 0.658 K<sub>2</sub>O)</b> (%, ASTM C114)	0.84		0.6-0.9

### Slag

<b>Fineness by Air Permeability</b> (m <sup>2</sup> /kg; ASTM C204)	497		
<b>Fineness by 45 µm (No. 325) Sieve</b> (% retain; ASTM C430)	5.8		
<b>Compressive Strength</b> (ASTM C109/C109 M)		<u>SAI</u>	<u>SAI Limit</u>
28-day (Previous Month)		110	95
<b>Specific Gravity</b> (Mg/m <sup>3</sup> ; ASTM C188)	2.84		
		<u>Actual</u>	<u>Max Limit</u>
<b>Air Content of Mortar</b> (%, ASTM C185)	6		12
<b>Sulfide Sulfur</b> (% S, ASTM C114)	0.8		2.5
<b>Sulfate Ion</b> (% as SO <sub>3</sub> , ASTM C114)	4.6		A
<b>Autoclave expansion</b> (%, CSA A3004-B5)	-0.010		0.5
<b>Color Value L*</b>	86.0		

### Slag

CHEMICAL ANALYSIS	Percent
Silica Dioxide (SiO <sub>2</sub> ; ASTM C114)	29.4
Ferric Oxide (Fe <sub>2</sub> O <sub>3</sub> ; ASTM C114)	0.9
Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> ; ASTM C114)	12.9
Calcium Oxide (CaO; ASTM C114)	41.5
Sulfur Trioxide (SO <sub>3</sub> ; ASTM C114)	5.4
Magnesium Oxide (MgO; ASTM C114)	4.9
Loss on Ignition (L.O.I.; ASTM C114)	1.77
Total Alkalies	0.50
Inorganic Process Addition	6.3

<sup>A</sup> Not Applicable.

The ground granulated blast furnace slag complies with the current specification of the chemical physical requirement of ASTM C-989, AASHTO M-302 for grade 100 Ground Granulated Blast Furnace Slag (GGBFS) and and CSA A3001 Slag.

Slag source is JFE Mineral Company in Kurashiki City, Japan. NewCem is ground and manufactured in Seattle, WA.



Certified by:



Rob Shogren  
 Technical Director

December 8, 2022