



# Cement Mill Test Report

Date of Issue: November 15, 2022

Plant: Exshaw, AB  
 Product: Portland Cement Type III  
 Mill Test Report Number: MTR-III-2022-10  
 Manufactured: October 1-31, 2022

## ASTM C 150-21 and AASHTO M 85-18 Standard Requirements

CHEMICAL ANALYSIS			PHYSICAL ANALYSIS		
Item	Spec limit	Test Result	Item	Spec limit	Test Result
Rapid Method, X-Ray (C114)			Air content of mortar (%) (C185)		
SiO <sub>2</sub> (%)	---	19.4		12 max	5
Al <sub>2</sub> O <sub>3</sub> (%)	---	3.9	Blaine Fineness (m <sup>2</sup> /kg) (C204)		
Fe <sub>2</sub> O <sub>3</sub> (%)	---	3.6		---	552
CaO (%)	---	62.2	Passing 45 μm (%) (C430)		
MgO (%)	6.0 max	4.7		---	99.3
SO <sub>3</sub> (%)	3.5 max	3.3	Autoclave Expansion (%) (C151)**		
Loss on Ignition (%)	3.5 max	2.6		0.80 max	0.13
Insoluble Residue (%)*	1.5 max	0.34	Compressive strength (MPa, [psi]) (C109)		
CO <sub>2</sub> (%)	---	1.9	1 day	12.0 [1740] min	24.3 [3530]
Limestone (%)	5.0 max	4.5	3 days	24.0 [3480] min	35.0 [5070]
CaCO <sub>3</sub> in Limestone (%)	70 min	91	28 days (Reflects previous month's data)		51.2 [7420]
Inorganic Process Addition (Lafarge Cement Kiln Dust)	5.0 max	-	Time of setting (minutes)		
Adjusted Potential Phase Composition (C150)			Vicat Initial (C191)		
C <sub>3</sub> S (%)	---	56		45 - 375	74
C <sub>2</sub> S (%)	---	13			
C <sub>3</sub> A (%)	15 max	4			
C <sub>4</sub> AF (%)	---	11			
ASTM C 150-17 and AASHTO M 85-17 Optional Chemical Requirements:					
NaEq (%)	0.60 max	0.54			

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of ASTM C 150-21 & AASHTO M 85-18 STANDARD SPECIFICATIONS FOR TYPE III CEMENT; and ASTM C 150-21 & AASHTO M 85-18 OPTIONAL CHEMICAL REQUIREMENTS FOR TYPE III LOW ALKALI CEMENT.

Certified By:

*Lorraine Johnson*

Western Canada BU - Exshaw Plant  
 P.O. Box 160, Highway 1A, Exshaw AB, T0L 2C0  
 Phone: 403-673-3815

Lorraine Johnson  
 Quality Manager



# Cement Mill Test Report

Date of Issue: November 15, 2022

Plant: Exshaw, AB  
Product: Portland Cement Type III  
Mill Test Report Number: MTR-III-2022-10  
Manufactured: October 1-31, 2022

## ASTM C 150-21 and AASHTO M 85-18 Standard Requirements

### Additional Data

Item	Test Result	
	Limestone	Inorganic Process Addition Lafarge Cement Kiln Dust
Amount (%)	4.5	-
SiO <sub>2</sub> (%)	1.2	n/a
Al <sub>2</sub> O <sub>3</sub> (%)	0.7	n/a
Fe <sub>2</sub> O <sub>3</sub> (%)	0.2	n/a
CaO (%)	50.8	n/a
SO <sub>3</sub> (%)	0.1	n/a
CO <sub>2</sub> (%)	42.2	n/a

### Base Cement Phase Composition

Item	Test Result
C <sub>3</sub> S (%)	59
C <sub>2</sub> S (%)	14
C <sub>3</sub> A (%)	5
C <sub>4</sub> AF (%)	11

We certify that the data above reflects the materials used in cement manufacture during the production period indicated.

Note: Specific Gravity for Portland Cements is 3.15

Certified By:

*Lorraine Johnson*

Western Canada BU - Exshaw Plant  
P.O. Box 160, Highway 1A, Exshaw AB, T0L 2C0  
Phone: 403-673-3815

Lorraine Johnson  
Quality Manager