



# MaxCem 50 Mill Test Report

Month of Issue: April 2022

<b>Plant:</b>	Seattle, Washington
<b>Product:</b>	Type I(S50)
<b>Month of Production:</b>	March 2022
<b>Mill Test Report Number:</b>	SEA_MAXCEM50_April2022

### ASTM C 595-17 Standard Requirements

CHEMICAL ANALYSIS			PHYSICAL ANALYSIS		
Item	Spec limit	Test Result	Item	Spec limit	Test Result
<i>Rapid Method, X-Ray (C 114)</i>					
SiO2 (%)	---	25.2	Air content of mortar (%) (C 185)	12 max	6
Al2O3 (%)	---	8.8	Blaine Fineness (m2/kg) (C 204)	---	414
Fe2O3 (%)	---	2.3	Fineness, Residue retained on a 45 um sieve (%)	---	4.2
CaO (%)	---	54.3	Autoclave expansion (%) (C 151)	0.80 max -0.20 min	0.01
MgO (%)	---	2.1	Compressive strength (MPa, [PSI]) (C 109)		
Sulphate as SO3 (%)	3.0 max*	2.9	7 days	20.0 [2900] min	29.8 [4320]
Sulfide Sulfur (S) (%)	2.0 max	0.33	28 days	25.0 [3620] min	Pending
Loss on ignition (%)	10.0 max	3.1	Time of setting (minutes) Vicat Initial (C 191)	45 - 420	129
Total Alkalis (Type I)	---	0.49	False Set (%)	---	91.0
Slag addition (%)		50			
Type I (%)		50			

\*Table 1 chemical requirements states that SO3 content above 3.0 is permissible if the C1038 expansion is below 0.020% at 14 days.

We certify that the above described cement, at the time of shipment, meets the chemical and physical ASTM C595 Standard Requirements.

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Certified By:

**Rob Shogren - Technical Director**

April 6, 2022