



Certified to
NSF/ANSI/CAN 61

Cement Mill Test Report

Month of Issue: MARCH 2022

Plant: **Richmond, British Columbia**
 Product: **Portland Cement Type IL(15) MS**
 Mill Test Report #: **R-TIL-22-03**
 Manufactured: **FEBRUARY 2022**

ASTM C595 - 21 Standard Requirements

CHEMICAL ANALYSIS			PHYSICAL ANALYSIS				
Item	Spec limit	Test Result	Item	Spec limit	Test Result		
Rapid Method, X-Ray (C 114)			Air content of mortar (%) (C 185)	12 max	5.4		
SiO2 (%)	---	19.3	Blaine Fineness (m2/kg) (C 204)	---	438		
Al2O3 (%)	---	4.3	Passing 325 (%) (C 430)	---	99.0		
Fe2O3 (%)	---	3.1	Autoclave expansion (%) (C 151)	[-0.2 - 0.8]	0.01		
CaO (%)	---	63.3	Compressive strength (Mpa [PSI]) (C 109)				
MgO (%)	---	0.9					
SO3 (%)	3.0 max*	2.9					
Loss on ignition @ 950 (%)	10.0 max	4.3					
NaEq (Alkali) (%)	---	0.49					
Insoluble residue (%)	---	0.29					
Adjusted Potential Phase Composition***			3 days	13.0 [1890] min	31.3	4540	
C3S (%)	---	52	7 days	20.0 [2900] min	37.7	5470	
C2S (%)	---	16	28 days (Reflects previous month's data)	25.0 [3620] min	45.3	6560	
C3A (%)	---	6	Time of setting (minutes)				
C4AF (%)	---	10	Vicat Initial (C 191)	45-420	88		
			Mortar Bar Expansion (C 1038)*				
			14 days, % max	0.020 max	0.004		
			Cement Density (C186)		3.09		
Sulphate Resistance C1012 (Q3/2021)		0.091					

* May exceed 3.0% SO3 maximum based on our C 1038 results of <0.02% expansion at 14 days.

*** Corrected by using ASTM Calculation for Limestone Cement

Cement meets ASTM C 1157 Type MS

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of:
 ASTM C 595-21 & AASHTO M 240-21 STANDARD SPECIFICATIONS FOR TYPE IL(15), TYPE IL(15) MS CEMENT

Cement complies with NSF 61

Certified By:

Leila Saidi

Leila Saidi P.Eng
 Quality Supervisor
 3/8/2022

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