



Certified to
NSF/ANSI/CAN 61

Cement Mill Test Report

Month of Issue: DECEMBER 2021

Plant: **Richmond, British Columbia**
 Product: **Portland Cement Type IL(15) MS**
 Mill Test Report #: **R-TIL-21-12**
 Manufactured: **NOVEMBER 2021**

ASTM C595 - 21 Standard Requirements

CHEMICAL ANALYSIS			PHYSICAL ANALYSIS			
Item	Spec limit	Test Result	Item	Spec limit	Test Result	
Rapid Method, X-Ray (C 114)			Air content of mortar (%) (C 185)	12 max	5.8	
SiO2 (%)	---	19.5	Blaine Fineness (m2/kg) (C 204)	---	422	
Al2O3 (%)	---	4.7	Passing 325 (%) (C 430)	---	99.1	
Fe2O3 (%)	---	3.1	Autoclave expansion (%) (C 151)	[-0.2 - 0.8]	0.04	
CaO (%)	---	63.3	Compressive strength (Mpa [PSI]) (C 109)			
MgO (%)	---	0.8				
SO3 (%)	3.0 max*	2.9				
Loss on ignition @ 950 (%)	10.0 max	4.2				
NaEq (Alkali) (%)	---	0.53				
Insoluble residue (%)	---	0.38				
Adjusted Potential Phase Composition***			3 days	13.0 [1890] min	30.1	4360
C3S (%)	---	50	7 days	20.0 [2900] min	36.1	5240
C2S (%)	---	18	28 days (Reflects previous month's data)	25.0 [3620] min	44.3	6430
C3A (%)	---	7	Time of setting (minutes)			
C4AF (%)	---	9	Vicat Initial (C 191)	45-420	86	
			Mortar Bar Expansion (C 1038)*			
			14 days, % max	0.020 max	0.004	
			Cement Density (C186)		3.09	
Sulphate Resistance C1012 (Q3/2021)		0.091				

* May exceed 3.0% SO3 maximum based on our C 1038 results of <0.02% expansion at 14 days.

*** Corrected by using ASTM Calculation for Limestone Cement

Cement meets ASTM C 1157 Type MS

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of:
 ASTM C 595-21 & AASHTO M 240-21 STANDARD SPECIFICATIONS FOR TYPE IL(15), TYPE IL(15) MS CEMENT

Cement complies with NSF 61

Certified By:

Leila Saidi

Leila Saidi P.Eng
 Quality Supervisor
 11/30/2021

Western BU - Richmond
 7611 No 9 Rd Richmond, BC
 604 244 4300

Questions or enquiries can be directed to Rob Shogren

Rob Shogren, PhD
 Lafarge - Technical Director
 5400 W Marginal Way SW, Seattle WA
 P +1 206 923 9953
 E Rob.Shogren@lafargeholcim.com