

FLY ASH TEST REPORT

CSA A3001-18

 ENX Inc.
 Report Date:
 October 14, 2021

 Acheson Terminal
 Project Number:
 19-01608-002

 10798 HWY 60
 Test No.:
 21ENX-10

 Acheson, AB T7X 6N5
 Revision:
 0

Attention: Mr. Paul Johnson

Test Report Number: ENX G3-10-21_F_CSA
Year: 2021
Month of Analysis: October

FLY ASH SOURCE: Genesee Generating Station (G3) SAMPLED BY: Client

SAMPLE DATE: September 17, 2021 SAMPLES RECEIVED: September 22, 2021

CHEMICAL ANALYSIS							
TEST DESCRIPTION	TEST RESULTS	UNITS	SPECIFICATION LIMITS				
			TYPE F	TYPE CI	TYPE CH		
Silicon Dioxide (SiO ₂)	59.3	%	-	-	-		
Aluminum Oxide (Al ₂ O ₃)	22.3	%	-	-	-		
Iron Oxide (Fe ₂ O ₃)	4.3	%	-	-	-		
Total $(SiO_2) + (Al_2O_3) + (Fe_2O_3)$	85.9	%	-	-	-		
Sulphur Trioxide (SO ₃)	0.24	%	5.0% (max)	5.0% (max)	5.0% (max)		
Calcium Oxide (CaO)	7.3	%	≤ 15%	> 15% - ≤ 20%	> 20%		
Magnesium Oxide (MgO)	1.40	%	-	-	-		
Moisture Content (1)	0.12	%	3.0% (max)	3.0% (max)	3.0% (max)		
Loss on Ignition (LOI)	1.60	%	8.0% (max)	6.0% (max)	6.0% (max)		
Total Equivalent Alkali Content (Na ₂ Oeq)	3.63	%	-	-	-		
Total Available Equivalent Alkali Content (Na ₂ Oeq)	-	%	-	-	-		

⁽¹⁾ Optional requirement as per CSA A3001-18 - Table A.3

PHYSICAL ANALYSIS								
TEST DESCRIPTION	TEST RESULTS	UNITS	SPECIFICATION LIMITS					
			TYPE F	TYPE CI	TYPE CH			
Fineness Retained on 45μm (No. 325 Sieve)	29.2	%	34% (max)	34% (max)	34% (max)			
Quantity of Air Entrainment	1.0	%	-	-	-			
Drying Shrinkage (Increase at 28-days)	0.01	%	-	-	-			
Strength Activity Index with Portland Cement (2)								
% of Control at 7-Days	76	%	-	-	-			
% of Control at 28-Days (previous month's result)	82	%	75% (min)	75% (min)	75% (min)			
Water Requirement, Percent of Control	96	%	-	-	-			
Soundness, Autoclave Expansion	0.02	%	0.8% (max)	0.8% (max)	0.8% (max)			
Density	2.11	g/cm³	-	-	-			

⁽²⁾ Optional requirement as per CSA A3001-18 - Table A.3

COMMENTS

We hereby certify that the fly ash represented by the above chemical and physical analyses meets the requirements of CSA A3001-18 for Type F. Testing performed by accredited laboratory in accordance with CSA A283-19 and Canadian Council of Independent Laboratories (CCIL) certification requirements.

Report prepared by:

EXL Engineering Inc.



Senior Materials Engineer





Results pertain only to the sample(s) provided and constitutes a testing service only. Engineering interpretation or evaluation of the test results will be provided upon written request only.