



Cement

FLY ASH TEST REPORT

Analysis by: Edmonton Mortar Lab
Sample from : Sundance Power Plant
Average Analysis: September 2021
Test Report Number 10-21 Class F

Chemical Analysis

	Results	Limits
Silicon Dioxide (SiO ₂)	61.9 %	
Aluminum Oxide (Al ₂ O ₃)	22.4 %	
Iron Oxide (Fe ₂ O ₃)	3.7 %	
Total (SiO ₂) + (Al ₂ O ₃) + (Fe ₂ O ₃)	88.0 %	50% Min - ASTM
Sulphur Trioxide (SO ₃)	0.0 %	5% Max - ASTM
Calcium Oxide (CaO)	8.6 %	18% Max - ASTM
Magnesium Oxide	1.1 %	
Moisture Content	0.10 %	3% Max - ASTM
Loss on Ignition	0.44 %	6% Max - ASTM
Available Alkali as Equiv. Na ₂ O (<i>previous month's result</i>)	0.29 %	

Physical Analysis

Fineness Retained on 45 um (No. 325 Sieve)	23.7 %	34% Max - ASTM
Strength Activity Index with Portland Cement		
% of Control at 7 Days	85 %	75% Min - ASTM
% of Control at 28 Days (<i>previous month's result</i>)	93 %	75% Min - ASTM
Water Requirement, Percent of Control	95 %	105% Max- ASTM
Autoclave Expansion	-0.02 %	0.8% Max - ASTM
Density	2.06 Mg/m³	

Uniformity Requirements

Density, Variation from Average	0.10 %	5% Max - ASTM
Fineness 45um Sieve, Variation from Average	3.60 %	5% Max - ASTM

We hereby certify that the composite fly ash sample above meets the chemical and physical requirements of ASTM C618 and AASHTO M295 for class F fly ash.

Certified : Robert S. Shegner

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