



Cement Mill Test Report

Month of Issue: AUGUST 2021

Plant: Richmond, British Columbia Product: Portland Cement Type GU / MS

Mill Test Report # C-GU-21-08 Manufactured: **JULY 2021**

CSA A3001-18 Standard Requirements

CHEMICAL ANALYSIS			PHYSICAL ANALYSIS		
Item	Spec limit	Test Result	Item	Spec limit	Test Result
Rapid Method, X-Ray			Air content of mortar (%) (C 185)		5.3
SiO2 (%)		20.0			
Al2O3 (%)		4.8	Blaine Fineness (m2/kg)		381
Fe2O3 (%)		3.2			
CaO (%)		64.3	Passing 45 um (%) (C 430)	72 min	98.1
MgO (%)	5.0 max	0.9			
SO3 (%)	3.0 max*	3.0			
Loss on ignition @ 950 (%)	3.5 max	2.7			
Loss on ignition @ 550 (%)	3.0 max	0.9	Compressive strength (Mpa)		
Insoluble residue (%)	1.5 Max	0.6			
			3 days	14.5 min	28.1
			7 days	20.0 min	35.3
			28 days (Reflects previous month's data)	26.5 min	43.1
Potential Phase Composition					
			Time of setting (minutes)		
C3S (%)		64	Vicat Initial (C 191)	45 - 375	89
C2S (%)		9			
C3A (%)	8	7			
C4AF (%)		10	Colour (L*)		58
			Mortar Bar Expansion C5 (%) **	0.020 max	0.008
			Mortar Bar Resistence C6 (%) **	0.050 max	0.031
CSA A3001-18 Optimal Chemic	al Requirements				
NaEq (Alkali) (%)	0.60 max	0.50			

^{*} May exceed 3.0% SO3 maximum based on our A3004-C5 results of <0.02% expansion at 14 days

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of applicable specifications for Type GU & Type MS CSA A3001-18 STANDARD SPECIFICATIONS FOR TYPE GU / MS CEMENT;

CSA A3001-18 OPTIONAL CHEMICAL REQUIREMENTS FOR TYPES GU / MS LOW ALKALI CEMENT. Cement complies with NSF 61

Western BU - Richmond 7611 No 9 Rd Richmond, BC 604 244 4300

Questions or enquiries can be directed to Matt Dalkie

Matt Dalkie, P.Eng., LEED AP BD+C Lafarge - Technical Services Engineer 7591 #9 Road, Richmond, BC, V6W 0A6 Canada P +1 604 233 9516, C +1 604 328 7793, F +1 604 270 1731 E matt.dalkie@lafargeholcim.com

Certified By:

Harold Ptachyk B.Sc., PChem Quality Manager 8/9/2021

^{**} Current Production run not available - most recent provided