

FLY ASH TEST REPORT

CSA A3001-18

ENX Inc. Acheson Terminal

10798 HWY 60 Acheson, AB T7X 6N5 Report Date: Project Number: Test No.: Revision: May 11, 2021 19-01608-002 21ENX-05 0

Attention: Mr. Paul Johnson

Test Report Number: ENX G3-05-21_F_CSA
Year: 2021

Year: 2021 Month of Analysis: May

FLY ASH SOURCE: Genesee Generating Station (G3) SAMPLED BY: Client SAMPLE DATE: April 16, 2021 SAMPLES RECEIVED: April 22, 2021

CHEMICAL ANALYSIS								
TEST DESCRIPTION	TEST RESULTS	UNITS	SPECIFICATION LIMITS					
			TYPE F	TYPE CI	TYPE CH			
Silicon Dioxide (SiO ₂)	58.7	%	-	-	-			
Aluminum Oxide (Al ₂ O ₃)	22.6	%	-	-	-			
Iron Oxide (Fe ₂ O ₃)	4.3	%	=	-	-			
Total (SiO ₂) + (Al ₂ O ₃) + (Fe ₂ O ₃)	85.6	%	-	-	-			
Sulphur Trioxide (SO ₃)	0.45	%	5.0% (max)	5.0% (max)	5.0% (max)			
Calcium Oxide (CaO)	8.1	%	≤ 15%	> 15% - ≤ 20%	> 20%			
Magnesium Oxide (MgO)	1.40	%	-	-	-			
Moisture Content (1)	0.25	%	3.0% (max)	3.0% (max)	3.0% (max)			
Loss on Ignition (LOI)	1.24	%	8.0% (max)	6.0% (max)	6.0% (max)			
Total Equivalent Alkali Content (Na ₂ Oeq)	3.47	%	-	-	-			
Total Available Equivalent Alkali Content (Na ₂ O <i>eq</i>)	-	%	-	-	-			

⁽¹⁾ Optional requirement as per CSA A3001-18 - Table A.3

PHYSICAL ANALYSIS								
TEST DESCRIPTION	TEST RESULTS	UNITS	SPECIFICATION LIMITS					
			TYPE F	TYPE CI	TYPE CH			
Fineness Retained on 45μm (No. 325 Sieve)	29.3	%	34% (max)	34% (max)	34% (max)			
Quantity of Air Entrainment	1.0	%	-	-	-			
Drying Shrinkage (Increase at 28-days)	0.01	%	-	-	-			
Strength Activity Index with Portland Cement (2)								
% of Control at 7-Days	78	%	-	-	-			
% of Control at 28-Days (previous month's result)	88	%	75% (min)	75% (min)	75% (min)			
Water Requirement, Percent of Control	98	%	-	-	-			
Soundness, Autoclave Expansion	0.07	%	0.8% (max)	0.8% (max)	0.8% (max)			
Density	2.08	g/cm³	-	-	-			

(2) Optional requirement as per CSA A3001-18 - Table A.3

COMMENTS

We hereby certify that the fly ash represented by the above chemical and physical analyses meets the requirements of CSA A3001-18 for Type F. Testing performed by accredited laboratory in accordance with CSA A283-19 and Canadian Council of Independent Laboratories (CCIL) certification requirements.

Report prepared by:

EXL Engineering Inc.

Glecom Cons Locurer B Eng









Gene Lecuyer, P. Eng. Senior Materials Engineer

Results pertain only to the sample(s) provided and constitutes a testing service only. Engineering interpretation or evaluation of the test results will be provided upon written request only.