

## **FLY ASH TEST REPORT**

CSA A3001-18

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ENX Inc. Report Date: April 6, 2021 Acheson Terminal **Project Number:** 19-01608-002 10798 HWY 60 21ENX-04 Test No.: Acheson, AB T7X 6N5 Revision:

Attention: Mr. Paul Johnson

**Test Report Number:** ENX G12-04-21\_F\_CSA Year: 2021 Month of Analysis: April

FLY ASH SOURCE: Genesee Generating Station (G12) SAMPLED BY: Client

SAMPLE DATE: March 12, 2021 SAMPLES RECEIVED: March 19, 2021

CHEMICAL ANALYSIS								
TEST DESCRIPTION	TEST RESULTS	UNITS	SPECIFICATION LIMITS					
			TYPE F	TYPE CI	TYPE CH			
Silicon Dioxide (SiO <sub>2</sub> )	60.3	%	-	-	-			
Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> )	23.0	%	-	-	-			
ron Oxide (Fe <sub>2</sub> O <sub>3</sub> )	4.7	%	-	-	-			
Total (SiO2) + (Al2O3) + (Fe2O3)	88.0	%	-	-	-			
Sulphur Trioxide (SO <sub>3</sub> )	0.11	%	5.0% (max)	5.0% (max)	5.0% (max)			
Calcium Oxide (CaO)	7.10	%	≤ 15%	> 15% - ≤ 20%	> 20%			
Magnesium Oxide (MgO)	1.30	%	-	-	-			
Moisture Content (1)	0.24	%	3.0% (max)	3.0% (max)	3.0% (max)			
Loss on Ignition (LOI)	0.23	%	8.0% (max)	6.0% (max)	6.0% (max)			
Total Equivalent Alkali Content (Na <sub>2</sub> Oeq)	3.30	%	-	-	-			
Total Available Equivalent Alkali Content (Na <sub>2</sub> Oeq)	-	%	-	-	-			

<sup>(1)</sup> Optional requirement as per CSA A3001-18 - Table A.3

PHYSICAL ANALYSIS								
TEST DESCRIPTION	TEST RESULTS	UNITS	SPECIFICATION LIMITS					
			TYPE F	TYPE CI	TYPE CH			
Fineness Retained on 45μm (No. 325 Sieve)	23.1	%	34% (max)	34% (max)	34% (max)			
Quantity of Air Entrainment	1.0	%	-	-	-			
Drying Shrinkage (Increase at 28-days)	0.0	%	-	-	-			
Strength Activity Index with Portland Cement (2)								
% of Control at 7-Days	75	%	-	-	-			
% of Control at 28-Days (previous month's result)	86	%	75% (min)	75% (min)	75% (min)			
Water Requirement, Percent of Control	95	%	-	-	-			
Soundness, Autoclave Expansion	-0.03	%	0.8% (max)	0.8% (max)	0.8% (max)			
Density	2.06	g/cm³	-	-	-			

(2) Optional requirement as per CSA A3001-18 - Table A.3

## **COMMENTS**

We hereby certify that the fly ash represented by the above chemical and physical analyses meets the requirements of CSA A3001-18 for Type F. Testing performed by accredited laboratory in accordance with CSA A283-19 and Canadian Council of Independent Laboratories (CCIL) certification requirements.

Report prepared by:

**EXL Engineering Inc.** 

Gene Lecuyer, P. Eng.

Senior Materials Engineer





Results pertain only to the sample(s) provided and constitutes a testing service only. Engineering interpretation or evaluation of the test results will be provided upon written request only.